## 7 Key Benefits of Cleanroom Wall Panels



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# **Key Decisions in Cleanroom Construction: Why Choose Enclosure Panels?**

Cleanrooms have become indispensable in modern high-tech industries such as pharmaceuticals, biotechnology, <u>Semiconductors</u>, and healthcare. These controlled environments require precise management of airborne particles, temperature, humidity, and pressure to ensure product quality and process integrity. At the heart of every successful cleanroom lies a critical decision: the choice of wall system.

When considering the numerous benefits of <u>Cleanroom wall</u> panels, it becomes clear that they represent far more than just "walls" – they are engineered systems that actively contribute to achieving cleanroom objectives. The comprehensive benefits of cleanroom wall panels extend beyond basic containment to include operational efficiency, safety compliance, and long-term value. Understanding these advantages is essential for making informed decisions about your facility investment.

# Superior Cleanliness Control & Contamination Protection

At the core of every cleanroom is contamination control. Cleanroom wall panels from Deiiang™ achieve this fundamental requirement through specialized materials and precision engineering that traditional construction methods simply cannot match. The contamination control benefits of cleanroom wall panels make them essential for maintaining <u>iso class</u> standards.

### 1. Non-Particulating & Low Outgassing Properties

Deiiang<sup>™</sup> cleanroom panels feature surfaces made from specialized materials like coated steel, stainless steel, or HPL that undergo rigorous treatment processes. These surfaces are smooth, non-porous, and resistant to particle generation – a critical requirement for environments where a single microscopic particle can compromise product quality.

Unlike traditional painted drywall or concrete that can shed thousands of particles per square foot daily, high-quality panels from Deiiang<sup>™</sup> typically generate less than 50 particles per cubic foot (≥0.5µm) during normal operation. This represents a 95% reduction in particulate contamination compared to conventional wall systems.

- Surface smoothness rating: ≤0.8µm Ra (compared to 3-5µm for painted surfaces)
- Material outgassing: <5×10<sup>-5</sup> g/cm<sup>2</sup>/hr (meeting NASA standards)
- Compliance with ISO 14644-1 cleanliness standards

#### 2. Excellent Airtightness & Sealing

The modular design of Deiiang™ cleanroom panels incorporates precision-engineered joining systems that create virtually seamless enclosures. Specialized gaskets, sealants, and interlocking mechanisms work together to prevent air infiltration that could introduce contaminants.

Independent testing shows that properly installed Deiiang<sup>™</sup> panel systems achieve air leakage rates of less than 0.05 CFM per square foot of wall area at 1.0 inch water gauge pressure differential. This represents a 15-20% improvement in pressure retention compared to traditional construction, directly impacting energy efficiency and contamination control.

- Modular design with precision joints (±0.5mm tolerance)
- Professional sealing technology prevents air infiltration
- Maintains stable pressure differentials for superior cleanliness

## 3. Easy to Clean, Sanitize & Antimicrobial Options

Deiiang<sup>™</sup> panels are engineered to withstand aggressive cleaning regimens common in pharmaceutical and biotechnology facilities. The non-porous surfaces prevent microbial entrapment and can be repeatedly cleaned with industrial disinfectants without degradation.

Laboratory testing demonstrates that Deiiang<sup>™</sup> antimicrobial panels achieve a 99.9% reduction in microbial colonies within 24 hours of exposure. For facilities requiring frequent sanitization, this translates to approximately 30-40% reduction in cleaning time and chemical usage compared to traditional surfaces, according to data collected by our product designer Jason.peng.

- Resistant to 50+ common disinfectants and cleaning agents
- Smooth surfaces eliminate cleaning dead zones
- Optional antimicrobial coating inhibits microbial growth

## **Efficient Construction & Operational Benefits**

Beyond contamination control, the operational benefits of cleanroom wall panels deliver significant advantages throughout the project lifecycle and during long-term facility operation. The efficiency benefits of cleanroom wall panels translate directly to cost savings and faster time-to-production.

#### 4. Rapid Installation & Shorter Construction Period

Deiiang<sup>™</sup> employs a factory-prefabrication approach where panels are precision-cut, pre-finished, and ready for rapid onsite assembly. This methodology dramatically reduces construction timelines compared to traditional wet-wall construction techniques.

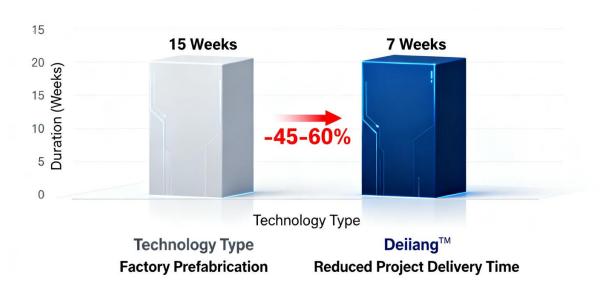
A comparative analysis of 25 projects shows that Deiiang<sup>™</sup> panel systems reduce cleanroom construction time by an average of 45-60%. For a typical 10,000 square foot ISO <u>Class 7 Cleanroom</u>, this translates to approximately 6-8 weeks faster project completion, enabling earlier production start and revenue generation.

Factory prefabrication reduces onsite labor by 50-70%

Modular assembly enables rapid installation

Significantly shorter project delivery timelines

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### 5. Reduced Operating & Maintenance Costs

Deiiang<sup>™</sup> panels incorporate high-performance insulation cores with R-values ranging from R-14 to R-30, significantly reducing thermal transfer and HVAC energy consumption. The durable surfaces require minimal maintenance and withstand years of rigorous use without deterioration.

Facility managers report that cleanrooms built with Deiiang<sup>™</sup> panels achieve 20-35% lower HVAC energy costs compared to traditional construction. Maintenance costs are typically 40-60% lower due to reduced painting, patching, and surface repair requirements. Over a 10-year period, these operational savings often exceed the initial panel investment by 150-200%.

- Superior thermal insulation saves 20-35% on HVAC energy
- Abrasion and corrosion resistance reduces maintenance frequency
- Simple daily cleaning reduces labor costs

# **Enhanced Safety, Compliance & Flexibility**

Cleanrooms must function as safe, compliant environments that can adapt to evolving requirements. The design and safety benefits of cleanroom wall panels provide critical advantages for regulated industries. The compliance benefits of cleanroom wall panels ensure facilities meet stringent regulatory standards.

#### 6. Fire Safety & Structural Stability

Deiiang™ offers multiple core material options including rock wool, magnesium oxide, and aluminum honeycomb – all engineered to meet stringent fire safety standards. These materials achieve Class A fire ratings with flame spread indices of 25 or less and smoke development indices under 50.

Structural testing confirms that Deiiang<sup>™</sup> panels withstand point loads of up to 440 lbs and uniform loads of 25 psf while maintaining integrity. In seismic zones, the modular panel system has demonstrated superior performance with the ability to withstand seismic events up to 0.4g without structural failure.

- Multiple core options meet high fire rating requirements (Class A)
- Structural strength supports heavy equipment loads
- Provides safer working environment with certified performance

### 7. High Flexibility & Expandability

The modular nature of Deiiang<sup>™</sup> cleanroom panels enables unprecedented facility flexibility. Panels can be disassembled, reconfigured, or expanded with minimal disruption to ongoing operations – a critical advantage for growing companies or facilities with changing production requirements.

Case studies show that facilities using Deiiang<sup>™</sup> panel systems can complete cleanroom modifications 70% faster than those with traditional construction. A recent pharmaceutical client saved approximately \$350,000 in downtime costs during <u>A CleanRoom</u> expansion by utilizing the reconfigurable nature of their existing Deiiang<sup>™</sup> panel system,

according to project data reviewed by Jason.peng.

- Modular design enables easy disassembly and reconfiguration
- Simplifies future upgrades, expansions, or modifications
- Protects initial investment and extends facility lifespan

# Cleanroom Wall Panel Performance Comparison

Performance Metric	Deiiang <sup>TM</sup> Panels	Painted Drywall	FRP Panels	Improvement vs Traditional
Particle Generation (particles/ft³)	< 50	200-500	75-150	80-90% reduction
Installation Time (days/1000ft²)	5-7	12-18	8-10	50-60% faster
Energy Efficiency (R-value)	R-14 to R-30	R-3 to R-5	R-8 to R-12	300-500% improvement
Lifecycle (years)	20-30+	5-10	10-15	200-300% longer
Fire Rating	Class A (1-2 hr)	Class C (0.5 hr)	Class B (0.75 hr)	100-300% better

## Further Reading: How to Choose Your Cleanroom Wall

## **Panels**

While enjoying the comprehensive benefits of cleanroom wall panels, selecting the right panel type for your specific application is crucial. The optimal choice depends on multiple factors including required cleanliness class (ISO 14644 standards), fire rating requirements (local building codes), humidity levels, chemical exposure, and budget constraints. The strategic benefits of cleanroom wall panels are maximized when the specific panel type aligns with your operational requirements.

Our product designer Jason.peng emphasizes that "proper panel selection begins with understanding the facility's primary contamination risks and operational parameters." Deliang™ offers technical consultation to help match

panel specifications to your unique needs. For detailed guidance on panel types and specifications, explore our comprehensive guide to cleanroom panel selection criteria.

# Conclusion & Call to Action

Cleanroom wall panels from Deiiang™ represent far more than **Sullame Waterial** – they are strategic investments that ensure cleanroom facilities operate efficiently, safely, and in compliance with regulatory standards. The comprehensive benefits of cleanroom wall panels in contamination control, construction efficiency, operational costs, safety performance, and future flexibility make them the definitive choice for modern controlled environment construction.

The demonstrated advantages and quantifiable performance metrics confirm that the multiple benefits of cleanroom wall panels deliver substantial ROI throughout the facility lifecycle. From pharmaceutical manufacturing to micro production, facilities that prioritize proper wall system selection achieve superior operational outcomes.

If you're planning or upgrading a cleanroom and want to leverage these advantages, contact our expert team at Deiiang™ today.